## Amendments to and Listing of the Claims:

Please amend claims 1 and 6 as set forth in the following Claims Listing:

1. (Currently Amended) A process for synthesizing greater than 99% enantiomerically pure 4-methylene-L-glutamic acid and esters or an ester thereof having the formula

$$R_1O_2C$$
 $H$ 
 $CO_2R_2$ 
 $NH_2$ 

wherein R<sub>1</sub> and R<sub>2</sub> are individually hydrogen or C<sub>1</sub>-C<sub>6</sub> alkyl, said process comprising the steps of:

- a. providing a protected (2S)-pyroglutamic acid or ester thereof as a starting material;
- b. reacting the starting material with an amide or an acetal at a temperature ranging from 70° C to 130° C to form a protected 4-enamine pyroglutamic acid intermediate or ester thereof;
- c. hydrolyzing the protected 4-enamine derivative to form a protected 4-hydroxymethylidene pyroglutamic acid intermediate or ester thereof;
- d. reducing in a basic solution the protected [[4-]]hydroxymethylidned 4hydroxymethylidene intermediate to form a protected 4-methylene pyroglutamic acid or an ester thereof; and
- e. reacting the protected 4-methylene pyroglutamic acid with a strong base to form linear 4-methylene glutamic acid, or an ester or salt thereof.
- 2. (Canceled)
- 3. (Previously Presented) The process of Claim 2 wherein step b includes reacting the starting material with an acetal at a temperature ranging from 105°C to 115°C.

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- 4. (Previously Presented) The process of Claim 1 wherein step c includes reacting the protected 4-enamine intermediate with a strong acid.
- 5. (Previously Presented) The process of Claim 1 wherein step d includes reacting the protected 4-hydroxymethylidene intermediate with a carbonate salt.
- 6. (Currently Amended) The process of Claim 1 wherein the strong base is lithium hydroxide.
- 7. (Canceled)